



- This diagram is for lift 2325, however it should be compatible for lifts 1424 and up with the following modifications:
1. The wire paths and connections are drawn conceptually and do not reflect exact terminations and are intended for the purposes understanding the control system.
 2. The optional leveling system, associated wiring, and switches are not shown.
 3. The batteries have been upgraded to 12 volt DC and are now connected in parallel vs the original batteries that were 6 Volt DC and connected in series.
 4. A battery voltage meter was added to this lift, and the emergency stop button is illuminated when switch is closed, which was not part of the original system.
 5. Some of the gray wires for the upper control panel were darkened for diagram purposes only.
 6. Green wires are shown as chassis ground, however they may be in actually colored black.
 7. The red wire to the rotation motor was striped black and the black wire was stripped red on this lift.

Wire Key:
 Large wire thickness is 12 Volt DC high amperage for motors.
 Medium wire thickness is 120 Volt AC.
 Small wire thickness is 12 Volt DC for the control system.

Relays above are Located in Lower Control Panel

Relays below are Located with Hydraulic Pump

- (R) Raise
- (E) Extend
- (L) Lower
- (R) Retract